

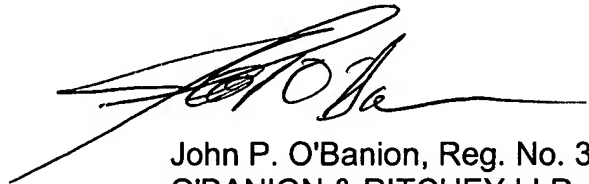
REMARKS/ARGUMENTS

This Second Preliminary Amendment is being submitted to correct a transposition of dimension terms in Paragraph [0062] from square inches to inches square. In the present invention, inner opening 80 of log die 20 is approximately 4 inches on a side or 4 inches square, and outlet end 78 of log die 20 is approximately 3-1/2 inches on a side or 3-1/2 inches square. One of ordinary skill would readily recognize how to correct the dimension terms. No new matter has been added.

Entry of this Second Preliminary Amendment is respectfully requested.

Date: 12/10/04

Respectfully submitted,

A handwritten signature in black ink, appearing to read 'J. P. O'Banion', with a long horizontal flourish extending to the right.

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